



# ORANGEREPORT

FOOD INDUSTRY

## Eriez® Helps Ensure It's Good at Goya®



HD-66 HIGH DEFLECTION VIBRATORY FEEDER



E-Z TEC® DSP METAL DETECTOR

### Problem:

The philosophy for [Goya® Foods](#) a multi-national, family owned business that specializes in Hispanic cuisine, is best summed up in its slogan: "If it's Goya, it has to be good." When Goya opened a new facility in Houston, the company wanted to incorporate new manufacturing and packaging technologies that would enhance the Goya reputation for quality.

### Solution:

[Frazier & Son](#), a company that designs, engineers and manufactures bucket elevators and net weight scales, sat down with the team from Eriez and developed a plan to combine Frazier's elevators with Eriez vibratory feeders/screeners and metal detectors. They came up with an integrated system that would allow Goya to move beans easily and safely throughout their process.

### Result:

The result is a product line that moves the beans through the plant quickly, screens for contamination and scans for metal contamination in a smaller footprint than Goya imagined was possible. Goya uses the Eriez HD Vibratory Feeder/Screeners Model [HD-66](#) in combination with Frazier's bucket elevators. The beans are bagged and then run through the [Eriez E-Z Tec® DSP Metal Detector](#). Goya now can process the beans in its plant with the knowledge that any metal contamination picked up in the field or in transport will be eliminated.

Note: Some safety warning labels or guarding may have been removed before photographing this equipment.

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